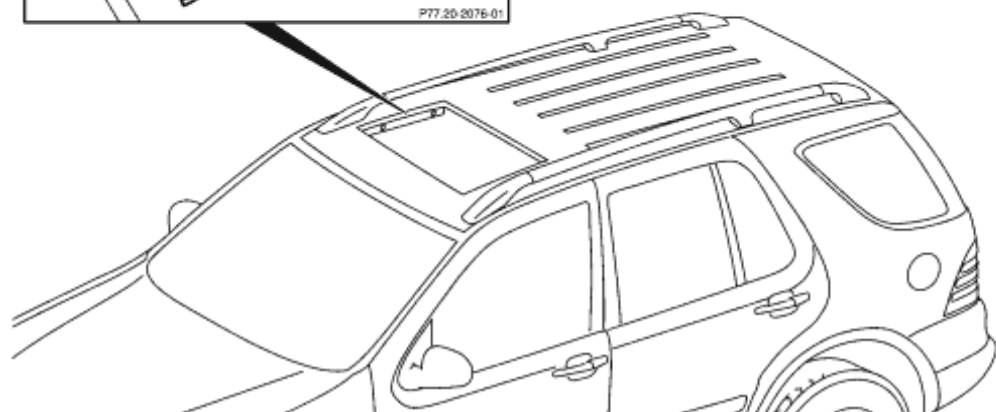
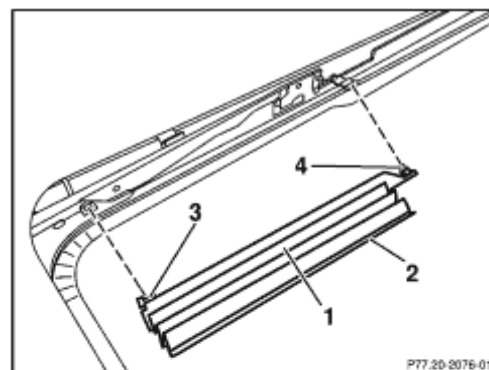




AR77.20-P-1150GH	Remove/install tilting/sliding roof rubber bellows	10.3.99
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**MODELS 163 with CODE (414a) Glass electric tilting/sliding roof**

- 1 Rubber bellows  
 2 Retaining lip  
 3 Clip  
 4 Clip



	Remove/install		
1	Slide tilting/sliding roof paneling toward rear		
2	Position tilting/sliding roof to upper-most pop-up position		

3	Pull retaining lip (2) of rubber bellows (1) out of groove of tilting/sliding roof bottom side	 Start at rear of rubber bellows.	
4	Unclip clip (3) for front rubber bellows at tilting bracket		
5	Turn rubber bellows with plastic rail toward center of vehicle until clip (4) at rear pops out of tilting/sliding roof frame		
6	Remove rubber bellows (1)		
7	Install in the reverse order		