

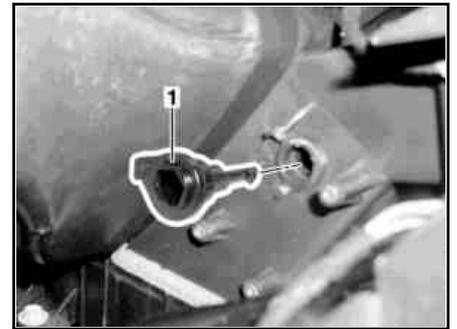
MODEL 163.### #A as of 289560,
163.### #X as of 754620

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text
P	023768	Replace sleeve for actuator motor of center air outlet

Damage code	Cause	Remedy	
68 239 06	Stop on sleeve for center air outlet broken off. i The missing stop on the sleeve of the center air outlet can lead to clicking noises.	i Warranty return deliveries have shown that the air outlet module has been replaced. Replacement of the center air outlet is not necessary and results in high costs. The sleeve for the center air outlet can be replaced. 1 Remove actuator motor of center air outlet.	AR83.10-P-2019GH
		2 Remove sleeve (1) for center air outlet from the AC housing. i Dispose of defective sleeve.	
		3 Install sleeve (1) in the AC housing i Use new sleeve as per the Parts ordering notes	
		4 Reinstall actuator motor of center air outlet.	AR83.10-P-2019GH

1 Sleeve



P83.30-3661-01

Parts ordering notes

Part no.	Designation	Quantity
163 683 09 54	Sleeve for center air outlet	1